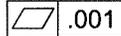
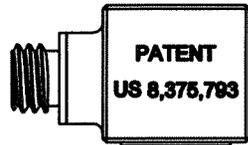
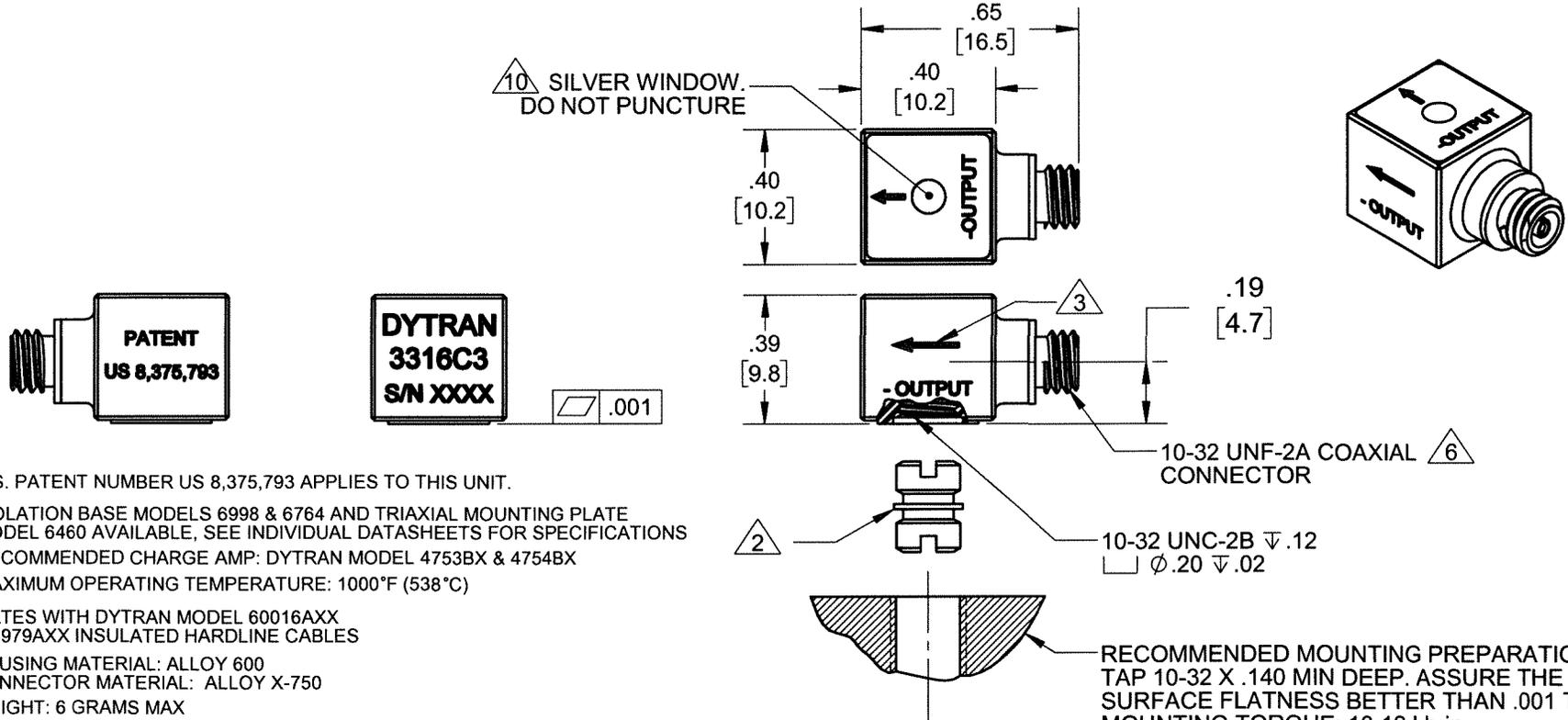


PROPRIETARY AND CONFIDENTIAL

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REVISIONS

REV	ECN	DESCRIPTION	BY/DATE	CHK	APPR
A	13959	INITIAL RELEASE	NDC 01/16/18	LN	AS
B	15602	REVISED RECOMMENDED ACCESSORIES	KG 02/28/20	<i>JK</i>	<i>LN</i>



- 10 U.S. PATENT NUMBER US 8,375,793 APPLIES TO THIS UNIT.
 - 9 ISOLATION BASE MODELS 6998 & 6764 AND TRIAXIAL MOUNTING PLATE MODEL 6460 AVAILABLE, SEE INDIVIDUAL DATASHEETS FOR SPECIFICATIONS
 - 8. RECOMMENDED CHARGE AMP: DYTRAN MODEL 4753BX & 4754BX
 - 7. MAXIMUM OPERATING TEMPERATURE: 1000°F (538°C)
 - 6 MATES WITH DYTRAN MODEL 60016AXX & 6979AXX INSULATED HARDLINE CABLES
 - 5. HOUSING MATERIAL: ALLOY 600
CONNECTOR MATERIAL: ALLOY X-750
 - 4. WEIGHT: 6 GRAMS MAX
 - 3 ARROW DESIGNATES ACCELERATION DIRECTION FOR NEGATIVE OUTPUT
 - 2 MOUNTING STUD 6200S (10-32 TO 10-32) SUPPLIED
 - 1. SENSITIVITY: 1 TO 2 pC/g
- NOTES: UNLESS OTHERWISE SPECIFIED

RECOMMENDED MOUNTING PREPARATION:
TAP 10-32 X .140 MIN DEEP. ASSURE THE SURFACE FLATNESS BETTER THAN .001 TIR.
MOUNTING TORQUE: 10-12 Lb-in

CONTRACT NO.



Chatsworth, CA

MASTER
ONLY IF IN RED

TITLE:

**OUTLINE/INSTALLATION
DRAWING, 3316C3, X-AXIS**

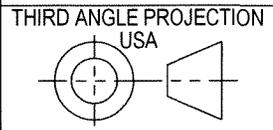
APPROVALS		DATE
ORIG	NDC	12/18/17
CHK	LN	02/15/18
APP	AS	02/15/18
APP		

SIZE A	CAGE CODE 2W033	DWG. NO. 127-3316C3	REV B
SCALE: NONE		SOLIDWORKS	SHEET 1 OF 1

USED ON	NEXT ASSY

UNLESS OTHERWISE SPECIFIED:
INTERPRET DIM & TOL PER ASME Y14.5M - 1994.
REMOVE BURRS.
COUNTERSINK INTERNAL THDS 90° TO MAJOR DIA.
CHAM EXT THDS 45° TO MINOR DIA.
THD LENGTHS AND DEPTHS ARE FOR MIN FULL THDS.
THDS PER MIL-S-7742.
DIMENSIONS APPLY AFTER FINISHING.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES. DIMENSIONS IN BRACKETS [] ARE IN MILLIMETERS
TOLERANCES ARE:
INCHES METRIC ANGLES
.XX ± .03 .X ± 0.8 ± 1°
.XXX ± .010 .XX ± 0.25



ALL MACHINED SURFACES. ⁶³ TOTAL RUNOUT WITHIN .005.
BREAK SHARP EDGES .005 TO .010.
MACHINED FILLET RADII .005 TO .015.
WELDING SYMBOLS PER AWS A2.4.
ABBREVIATIONS PER MIL-STD-12.

MATERIAL
FINISH
DO NOT SCALE DRAWING



- X-AXIS DIRECTIONAL OUTPUT
- MINIATURE SIZE
- HERMETICALLY SEALED
- HIGH TEMPERATURE OPERATION

PHYSICAL

Weight, Max	Type
Connector [3]	Tapped Hole
Mounting Provision	Housing
Material	Connector
Element Style	Material
	Type

ENGLISH		SI	
0.21	oz	6.0	grams
10-32 Coaxial		10-32 Coaxial	
10-32 UNF-2B		10-32 UNF-2B	
Alloy 600		Alloy 600	
Alloy X-750		Alloy X-750	
Single Crystal		Single Crystal	
Planar Shear		Planar Shear	

PERFORMANCE

Sensitivity [1]	1 to 2	pC/g	0.10 to 0.20	pC/m/s ²
Range F.S for ± 5 Volts Output	[9]	G's	[9]	m/s ²
Frequency Range, ±10%	[4] to 5000	Hz	[4] to 5000	Hz
Resonant Frequency	> 45	kHz	> 45	kHz
Capacitance	120	pF	120	pF
Linearity [2]	± 1%	% F.S.	± 1%	% F.S.
Phase Response (±5°)	[4] to 3000	Hz	[4] to 3000	Hz
Maximum Transverse Sensitivity	5	%	5	%
Base Strain Sensitivity	0.002	g/με	0.02	m/s ² /με
Insulation resistance, (Connector pin to case)	at 75°F > 5	MQ	at 75°F > 5	Ω
	at 1000°F > 0.25	MQ	at 1000°F > 0.25	Ω
Coefficient of Thermal Sens.	0.02	%F	0.02	%F
Ground Isolation	Case Grounded		Case Grounded	
Output Polarity	Negative		Negative	

ENVIRONMENTAL

Maximum Vibration	±6000	G, peak	±58860	m/s ² , peak
Maximum Shock	±10000	G, peak	±98100	m/s ² , peak
Temperature Range	-60 to +1000	°F	-51 to +538	°C
Seal	Hermetic		Hermetic	
Radiation Exposure Limit (Integrated Neutron Flux)	1.0E+10	N/cm ²	1.0E+10	N/cm ²
Radiation Exposure Limit (Integrated Gamma Flux)	1.0E+08	rad	1.0E+08	rad

This family also includes:

Model	Sensitivity (pC/g)	Range F.S (G's)	Output Polarity	Temperature (°F)
3316C4	1 to 2	-	Negative (Y-Axis)	-60 to +1000
3316C5	1 to 2	-	Negative (Z-Axis)	-60 to +1000

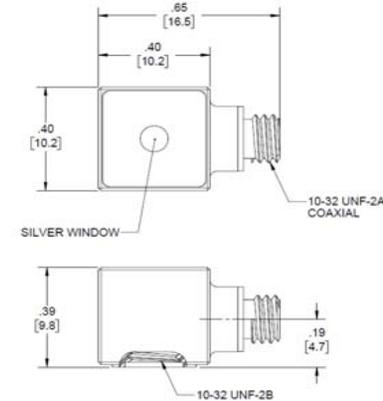
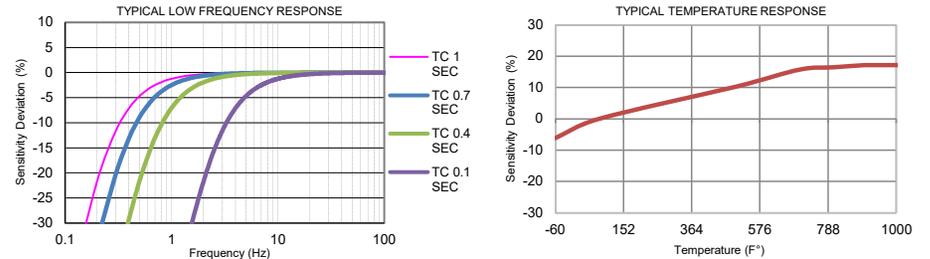
Refer to the performance specifications of the products in this family for detailed description.

Supplied Accessories:

- 1) Accredited calibration certificate (ISO 17025)
- 2) Model 6200S mounting stud (10-32 to 10-32), qty 1

Notes:

- [1] Measured at 100Hz, 1 Grms per ISA RP 37.2
- [2] Measured using zero-based straight line method, % of F.S. or any lesser range.
- [3] Mates with Dytran cable 60016AXX and 6979AXX insulated hardline cables.
- [4] Low frequency response and phase response are a function of the discharge time constant of the charge amplifier used. See graph below for example.
- [5] In the interest of constant product improvement, we reserve the right to change specifications without notice. It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application. Parameters provided in datasheets and / or specifications may vary in different applications and performance may vary over time. All operating parameters, including typical parameters, must be validated for each customer application by the customer's technical experts.
- [6] Recommended charge amplifier: Dytran Models 4753B & 4754B, Series.
- [7] Isolation mounting base Model 6764 (triaxial) & Model 6998 (uniaxial) and mounting plate Model 6460 (triaxial) are available.
- [8] U.S. Patent number US 8,375,793 B2 applies to this unit.
- [9] This parameter depends on the gain settings of the charge amplifier used.



Units on the line drawing are in inches, units in brackets are in millimeters. Refer to 127-3316C3 for more information.

